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www.ancuong.com

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HIGH GLOSS

ACRYLIC PANEL

(ABS/PMMA CO-EXTRUDED MULTILAYER SHEET)

HIGH GLOSS

ACRYLIC PANEL

An Cuong Company is one of the first in South-east Asia invested in a modern line from Europe to produce acrylic panel in high quality. The line includes PUR laminating, seamless edgings machine and others.



SOLID & WOODGRAIN

Applicable for PARC

PROPERTY	TEST METHOD	UNITS	VALUE
Density*	ISO 1183	g/cm ³	1,11
Tensile modulus	ISO 178:2003	Mpa	1800
Yield stress	ISO 527	Mpa	38
Elongation at break	ISO 527	%	35
Charpy impact strength	ISO 179/1fn	KJ/m ²	23
Scratch resistance	DIN 68861/T4	N	0,6
HDT max. Long time application 23°C temperature	ISO 75	°C	104
Thermoforming Temperature range		°C	180 - 190
Thermal establiity Light fastness Top surface gloss	UNE 13559 UNE 4892	Visual 1 - 8 GLE	OK 7 >85
Chemical agent resistance	UNE 5.4	Visual	OK
Burning rate* nom. 1,6 mm	ISO 1210 / UL 94	Visual	HB

Applicable for EARC

PROPERTY	TEST METHOD	TEST SPECIFICATION	TEST FREQUENCY
Dimensional Tolerance	Tape Measure	- 0 + 3mm/ metre length for sheet greater than 1m 0 + 3mm for sheet up to 1m	Hourly
Diagonal Difference	-	- < 2mm	Hourly
Thickness	Micrometer	+/- 5%	Hourly
Colour	TS-075	Reflected: ΔE < 1.5	Hourly
Masking	-	No wrinkles, bubbles, scratches or lifting from edges. Good adhesion. Measure Shrinkage.	Hourly
Dyne Level	Dyne Test Kit	40 Units For a period of 12 months of storage Measured in the rear face.	Hourly
Hardness	Pencil Test	3H After recommended polishing procedure	Once every Production
Gloss Level	60°	≥ 80 gloss units	Hourly
Surface Imperfections	500mm diameter sample	≤ 1 speck 0.08mm ²	Hourly
	Complete Sheet	≤ 3 specks 0.08mm ² . No grouping accepted ≤ 1 dimple x 3mm. Viewing distance 600mm at an angle of 60° approx. No visible die lines, flow marks, scratches, ripples, repeat marks, bank marks, bubbles or foreign matters.	Hourly
Cutting Process		No swarf between sheets. Edge Finish must be straight, clean and undamaged. No chipping or cracking	
Packaging		All sheets must be crated	

High Scratch Resistance

Characteristic	Test method	Test result
		1
1. Tensile properties ^(a)		
• Tensile strength (Stress)	MPa	40.1
• Elongation at break (Strain)	%	22.1
• Tensile modulus	MPa	680
2. Pencil hardness ^(b)		
• Gouge Hardness	ASTM D3363 - 05 (Reapproved 2011)	5H
• Scratch Hardness		4H
3. Density ⁽¹⁾	g/cm ³	1.33

Note: 1. (a) Test conditions: 23 ± 2°C, 50 ± 10 %RH. Test speed: 10mm/min.

2. (b) Test conditions: 23 ± 2°C, 50 ± 5 %RH.

Remarks: This / these test(s) was / were performed by SGS Construction Lab

(*) This / these test(s) was / were performed by SGS Vietnam's Subcontract Lab

ANTI-SCRRATCH

VP AM1800TopX-11-01 (Hardcoat)

Applicable for PARC 28,30

CONSTRUCTION	Coextruded, highly scratch and chemical resistant furniture film with high gloss surface	
APPLICATION AREA	For the Flat lamination on different substrate materials for interior furniture.	
DIMENSIONS	Thickness:	0,40 to 1,30 mm
	Width:	At the moment max 1,030 mm (from beginning of year 2012: width is available to 1.300 mm)

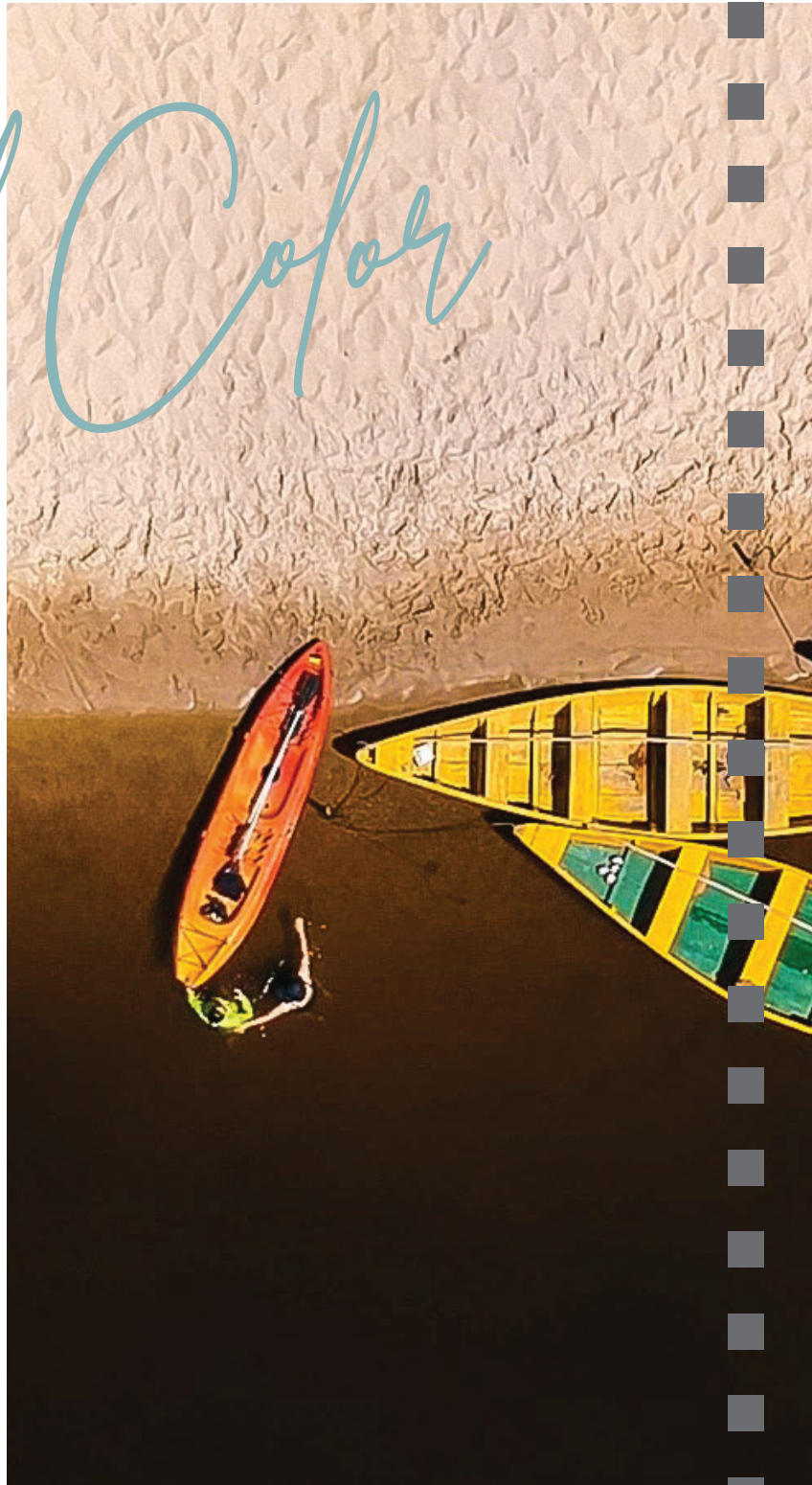
MECHANICAL PROPERTIES	TESTMETHOD	UNIT	VALUES
Scratch resistance	IHD-W-466	method A	class 1. loss of gloss <20%
Resistance to steel wool (abrasion resistance)	SENO company standard QPA-25-LT	load: 1kg strokes: 20 steel wool type: 00	class 1 no changes or scratches visible
Chemical resistance	DIN 68861/T1	rating group 1 B	
Resistance to dry heat	DIN 68861/T7	°C	75
Resistance to dry heat	DIN 68861/T7	°C	75
		rating group 7 D	
Resistance to wet heat	DIN 68861/T8	°C	70
		rating group 8 B	
Behaviour to water vapour	According to AMK module 2	no changes visible	

PREMIUM

Applicable for ZEN01 to ZEN02

		US		Metric	
General					
Specific Gravity	ASTM D-792	1.19	-	1.19	-
Water Absorption	ASTM D-570	< 0.5	%	< 0.5	%
Dimensions					
Diagonal Difference		< 0.16	in	< 4	mm
Thickness		0.24	in	6	mm
		0.16	in	4	mm
Mechanical					
Tensile Strength, Max.	ASTM D-638	10,000	psi	70	MPa
Elongation at Break	ASTM D-638	4	%	4	%
Tensile Modulus	ASTM D-638	435,000	psi	3000	MPa
Flexural Strength	ASTM D-790	15,000	psi	100	MPa
Flexural Modulus	ASTM D-790	435,000	psi	3000	MPa
Izod Impact Strength, Milled Notch	ASTM D-256	0.28	ft/lbs.in	15	J/m
Abrasion (Taber; 10 rots. CS10F 500g)	ASTM D-1044	11	% Haze	11	% Haze
Thermal					
HDT, 264psi, 1.82MPa	ASTM D-648	203	°F	96	°C
Specific Heat Capacity		0.35	BTU/lb-°F	1.47	J/gK
CTE, -30 to 30°C	ASTM D-696	4	in/(in.°F)x10 -5	7	mm/(mm.°C)x10 -5
Thermal Conductivity	ASTM C-177	1.25	BTU-in/hr-ft2-°F	0.18	W/mK
Max temperature, short term		176	°F	80	°C
Degradation Temperature		> 530	°F	> 275	°C
Flame Spread	ASTM E84	130*	-	130*	-

Solid Color





Solid color



PARC 55

Lima

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 43

Green

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 41

Yellow

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 06

Green Pistachio

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 59

Sea Blue

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 58

Navy

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain





PARC 57

Rojo

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 56

Valencia

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



EARC 14

Cherry

Size: 1.220 x 2.440 x 1 mm

Made in Australia



PARC 23

Orange

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 03

Red Wine

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 22

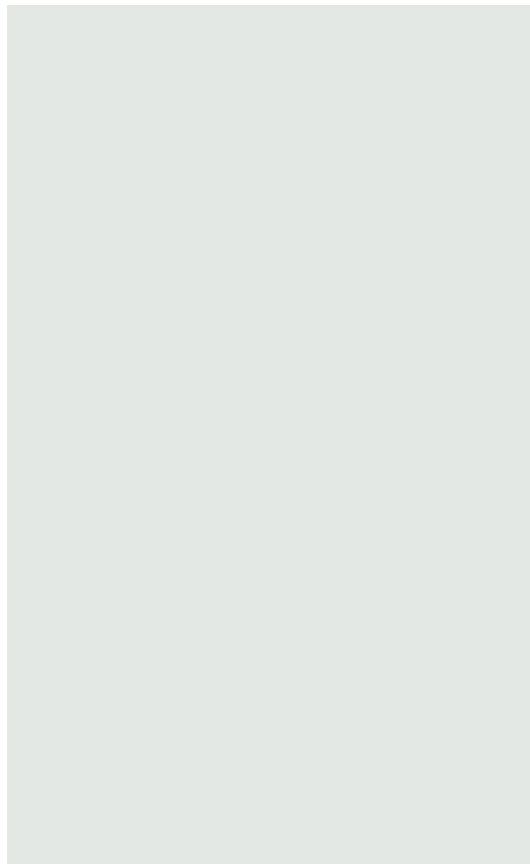
Violet

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



Solid color

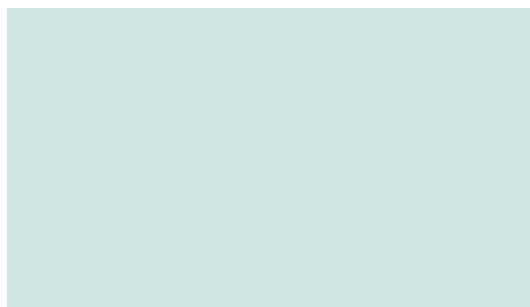


ZEN 01

Arctic

Size: 1.220 x 2.440 x 2 mm

Made in Australia



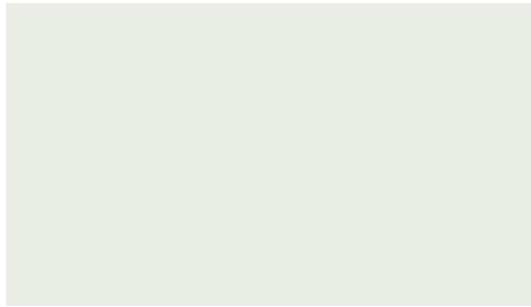
ZEN 02

Glacier

Size: 1.220 x 2.440 x 2 mm

Made in Australia



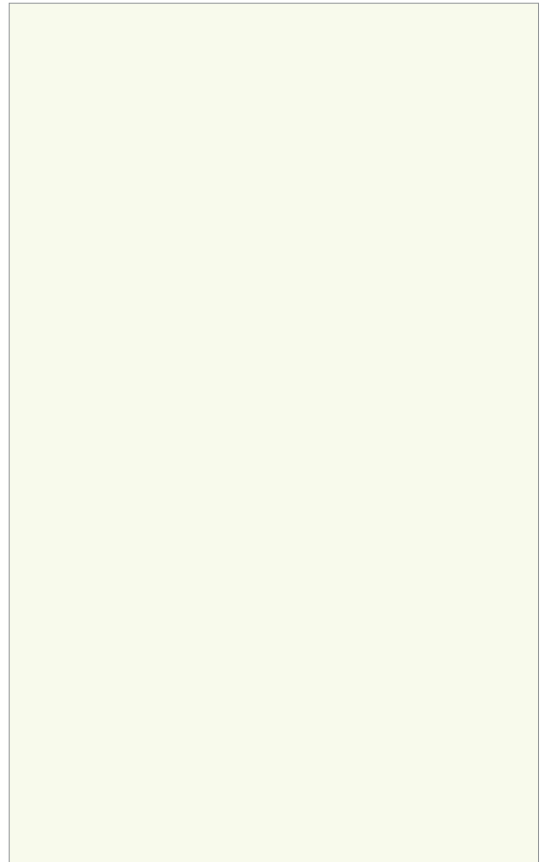


EARC 42

Alabaster Velvet

Size: 1.220 x 2.440 x 1 mm

Made in Australia

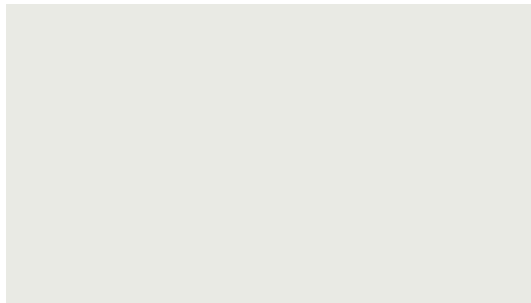


PARC 65

Butter Cream

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

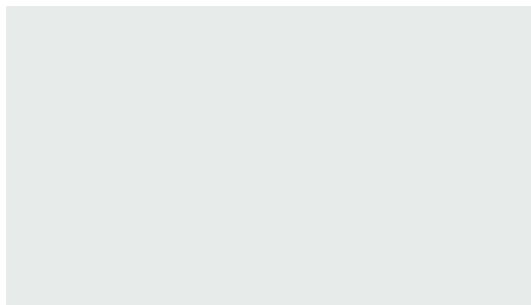


PARC 10 N

White Pearl

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

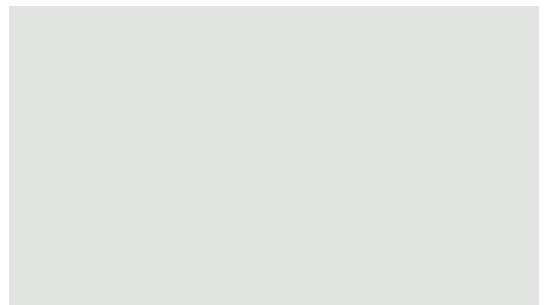


EARC 11

Arctic

Size: 1.220 x 2.440 x 0,8 mm / 1.220 x 2.800 x 0,8 mm

Made in Australia



PARC 01

White

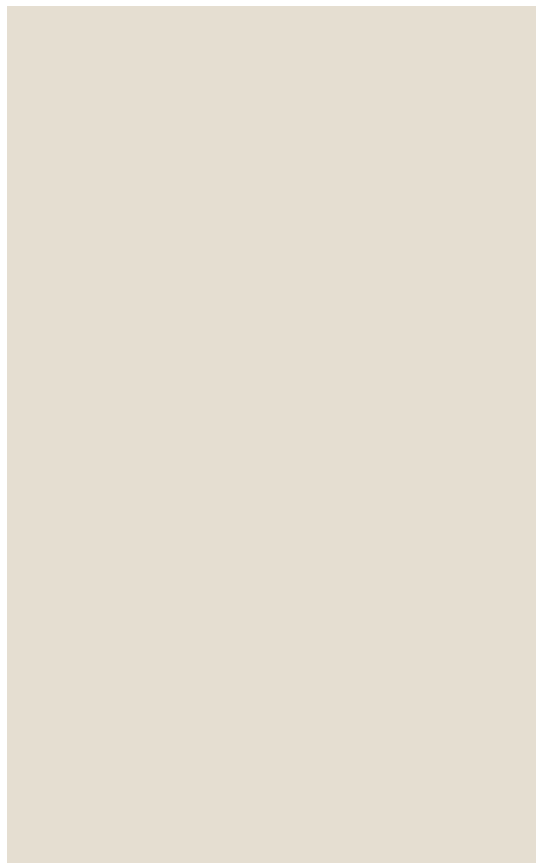
Size: 1.220 x 2.440 x 0,95 mm

1.220 x 2.800 x 0,95 mm

Made in Spain



Solid color



PARC 49

Vanilla Cream

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

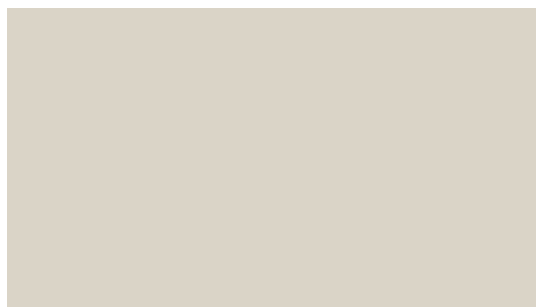


PARC 67

Hazelnut

Size: 1.220 x 2.440 x 0,95mm

Made in Spain

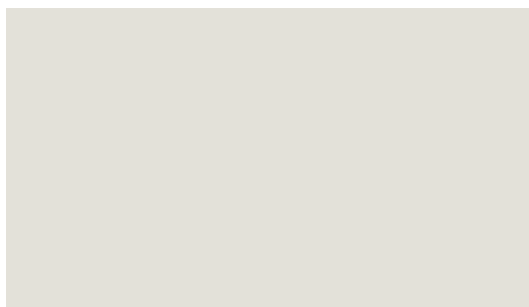


PARC 48

Bone

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



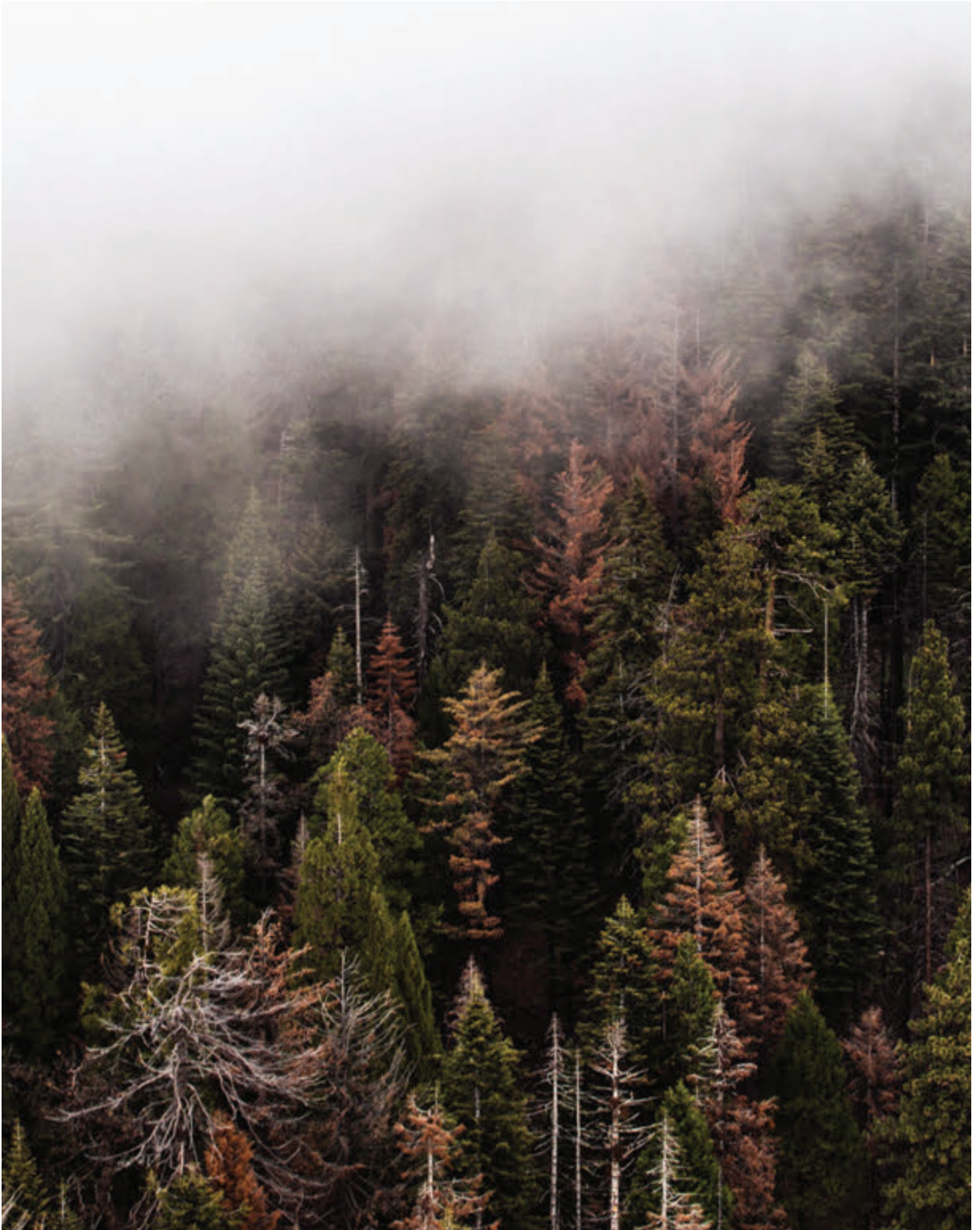
PARC 66

Macadamia

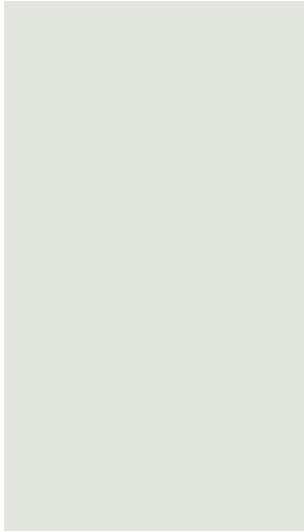
Size: 1.220 x 2.440 x 0,95 mm

Made in Spain





Solid color

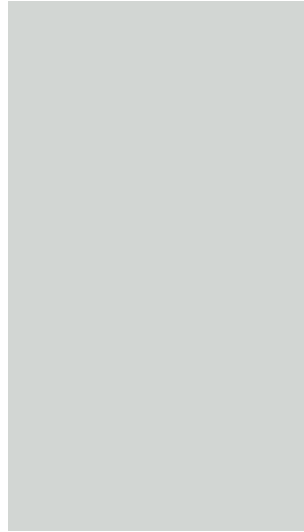


PARC 28

White (Anti-Scratch Resistance)

Size: 1.220 x 2.440 x 0,7 mm

Made in Austria

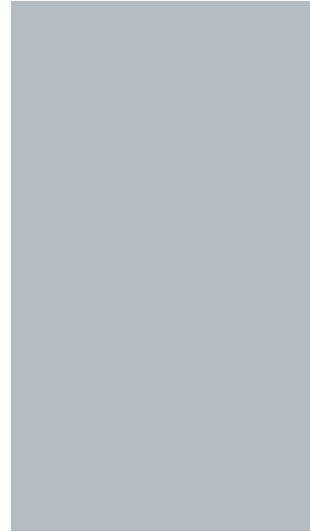


PARC 50

Grey

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

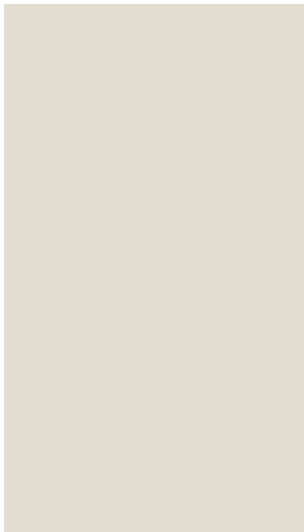


PARC 68

Foggy Grey

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

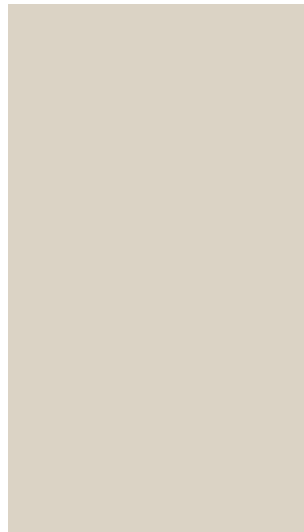


EARC 12 N

Vanilla

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

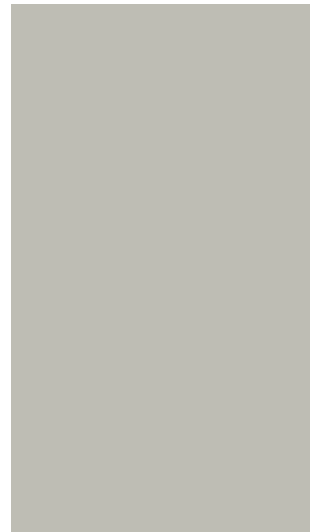


EARC 13

Sand

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



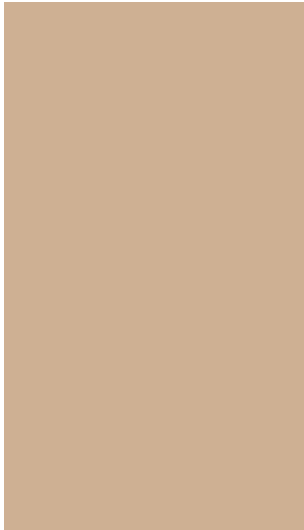
PARC 30

Grey (Anti-Scratch Resistance)

Size: 1.220 x 2.440 x 0,7 mm

Made in Austria





PARC 05

Cappuccino

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 51

Misty

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 52

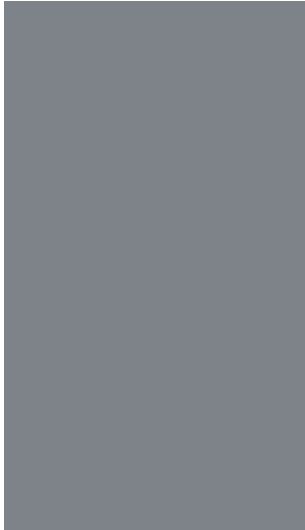
Mocca

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



Solid color

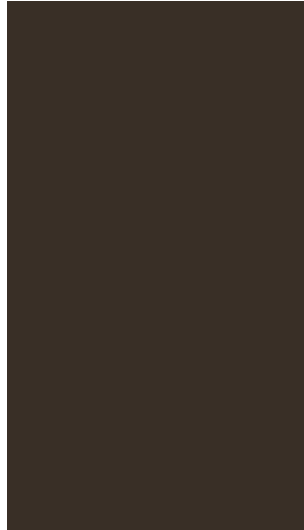


EARC 16

Slate

Size: 1.220 x 2.440 x 1,0 mm

Made in Australia

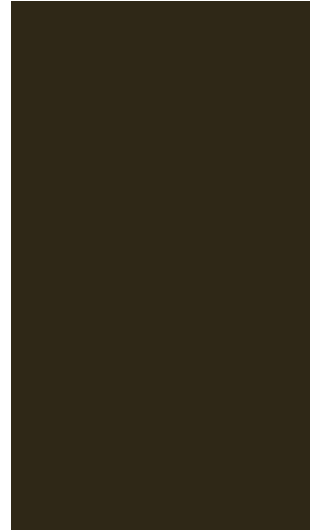


PARC 04

Brown

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

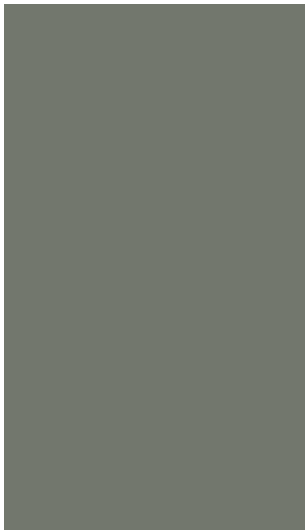


PARC 53

Chocolate

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 70

Basalt

Size: 1.220 x 2.440 x 0,95mm

Made in Spain

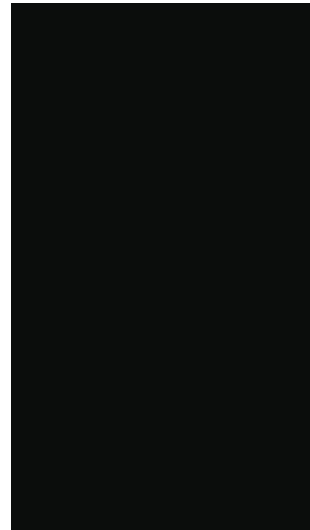


PARC 54

Dusk

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 02

Black

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain





ARC 84 NEW

Light Concrete

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 83 NEW

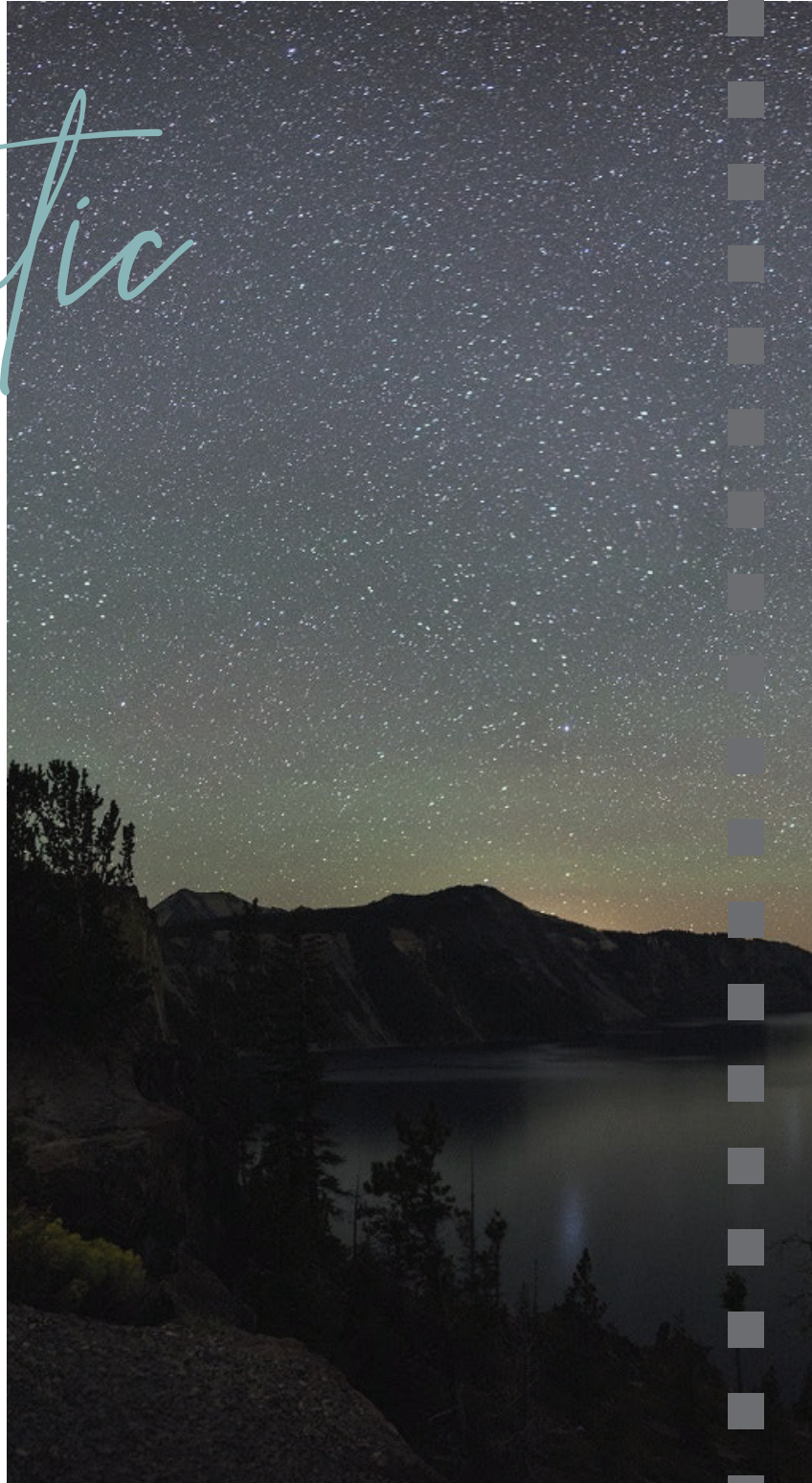
Dark Concrete

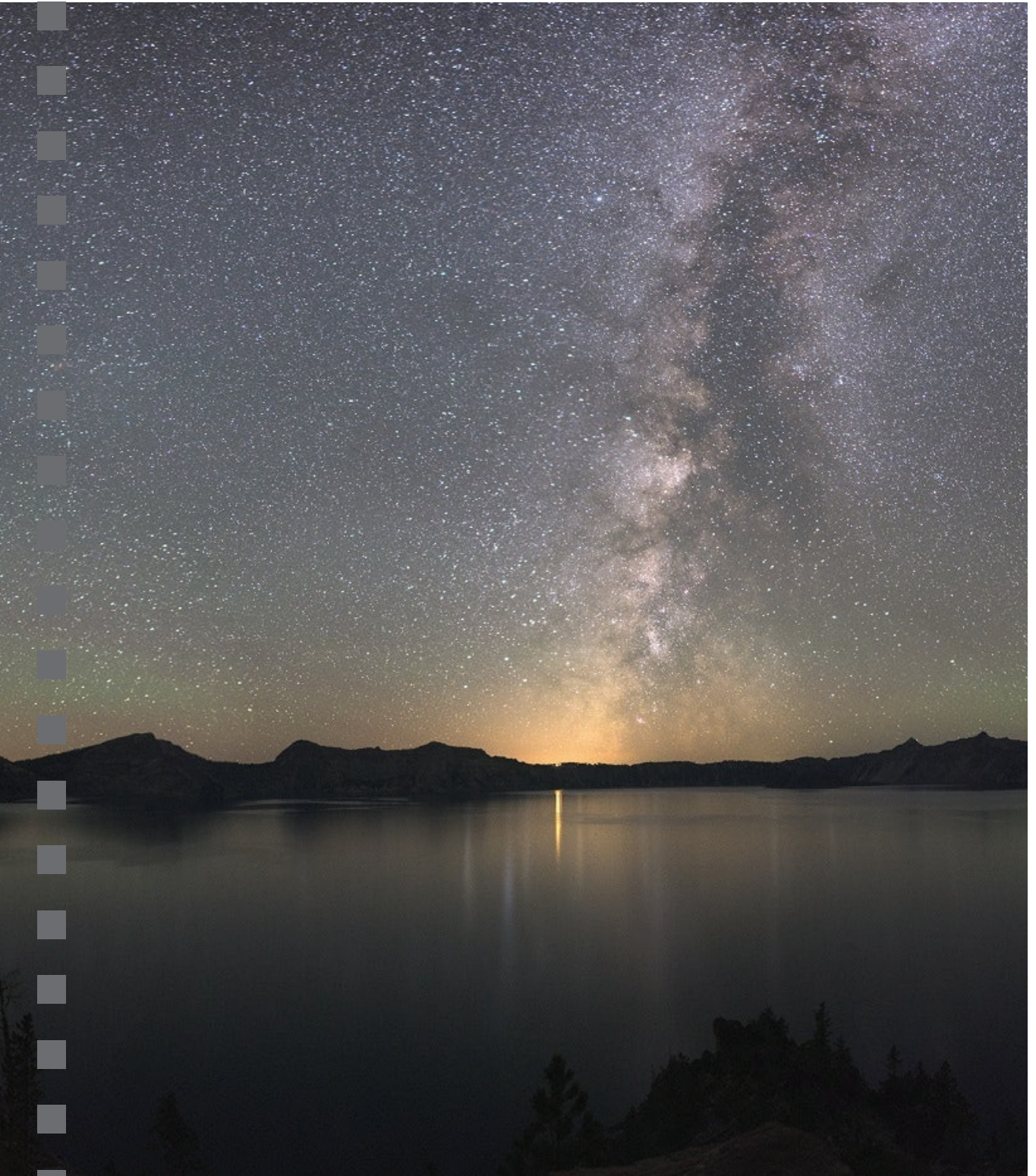
Size: 1.220 x 2.440 x 0,95 mm

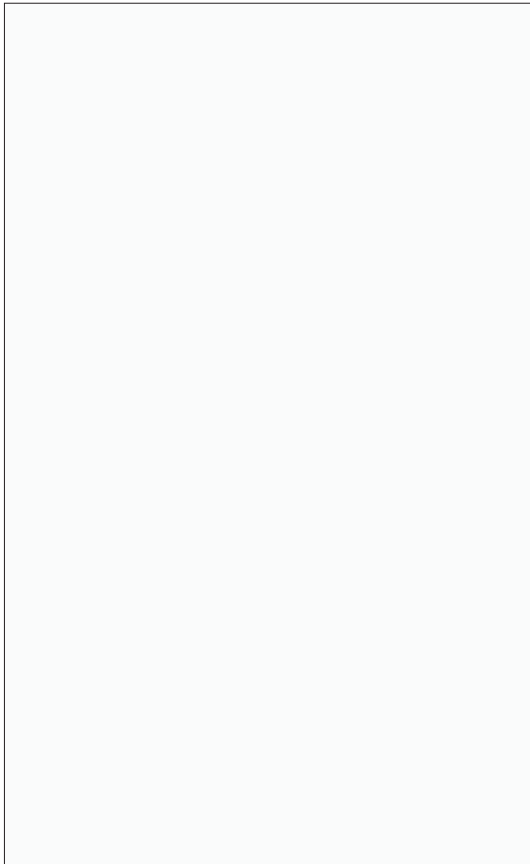
High Scratch Resistance



Metaphic







EARC 71

Brilliant Pearl

Size: 1.220 x 2.440 x 1,0 mm

Made in Australia



PARC 69

Metallic Light Blue

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



EARC 18

Silver

Size: 1.220 x 2.440 x 1,0 mm

Made in Australia



PARC 25

Brushed Alu

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 24

Metallic Grey

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



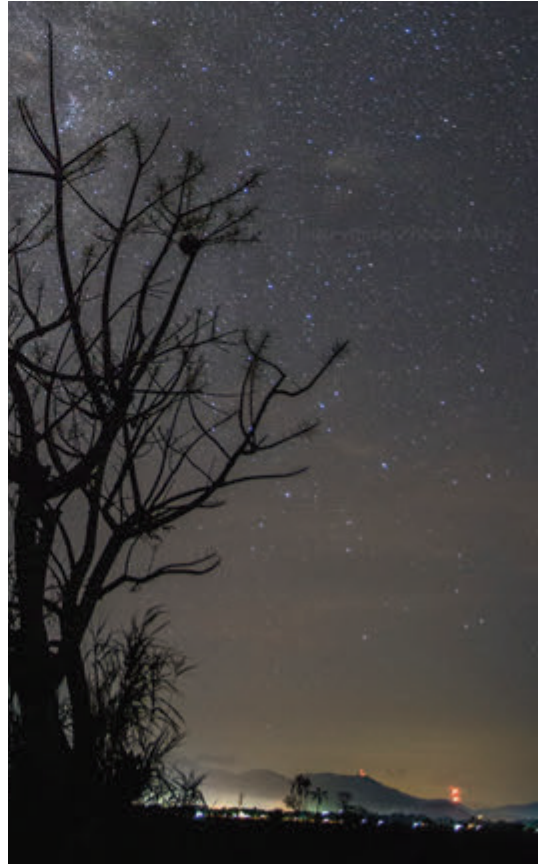


EARC 17

Champagne

Size: 1.220 x 2.440 x 1,0 mm

Made in Australia



EARC 32

Graphite

Size: 1.220 x 2.440 x 1,0 mm

Made in Australia

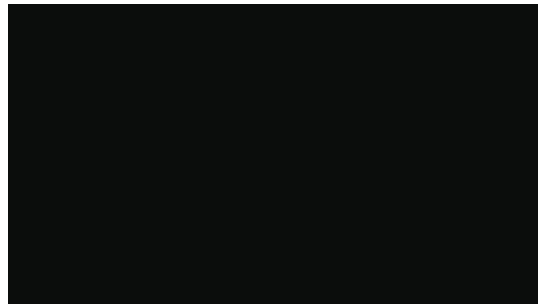


PARC 26

Brushed Anthracite

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



EARC 72

Galactic

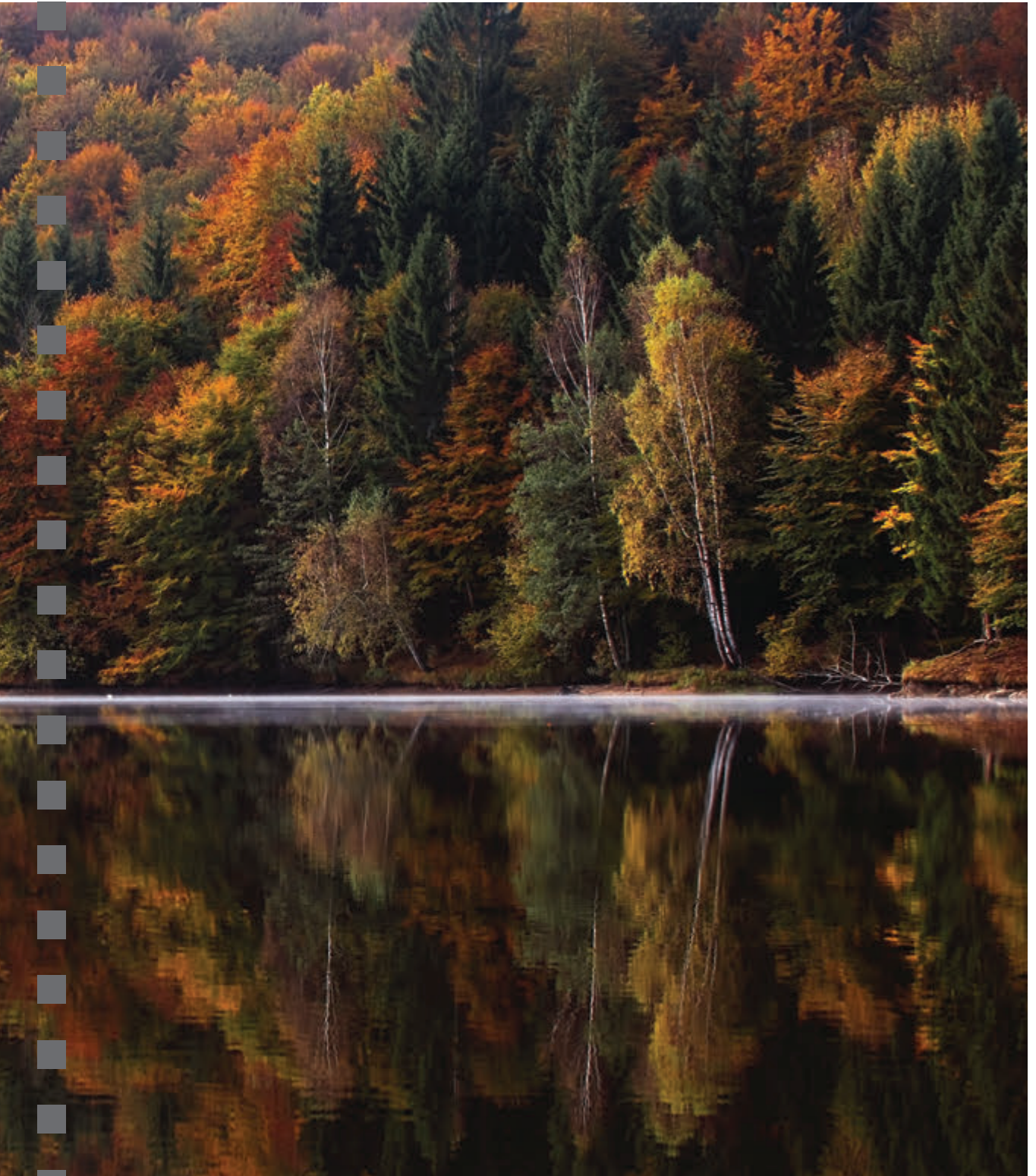
Size: 1.220 x 2.440 x 1,0 mm

Made in Australia



Woodgrain







ARC 75 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance





PARC 60

Ash White

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

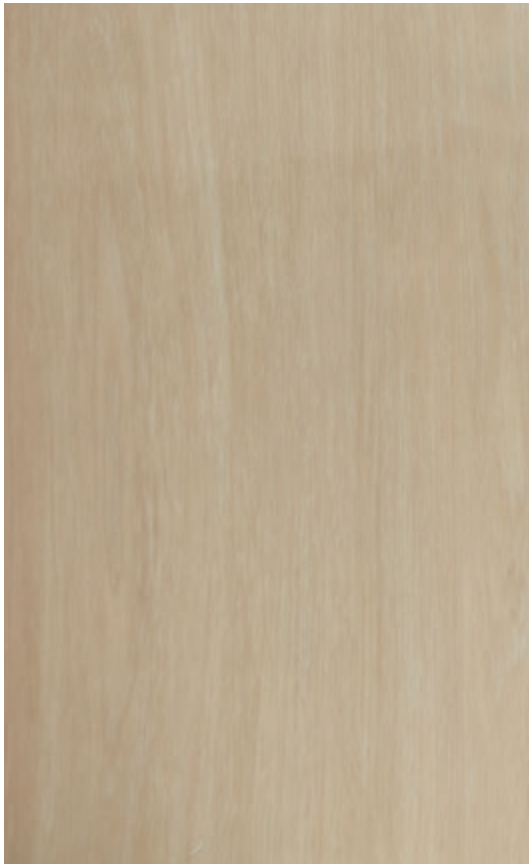


PARC 35

Dark Noce Lyon

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



ARC 85 NEW

Golabao

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 88 NEW

Oak Santana

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance





ARC 91 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 82 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance

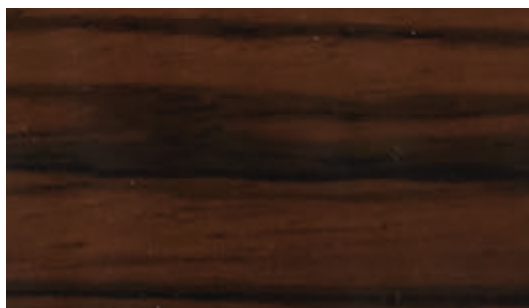


PARC 07

Light Wood Zeb

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



PARC 08

Dark Wood Zeb

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain





ARC 80 NEW

Sienna Teak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 95 NEW

Walnut

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance





PARC 19

Oak

Size: 1.220 x 2.440 x 1,0 mm

Made in EU



ARC 73

Sonoma Oak

Size: 1.220 x 2.440 x 0,95 mm



ARC 76 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 78 NEW

Chocolate Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance





PARC 20

Oak

Size: 1.220 x 2.440 x 1,0 mm

Made in EU

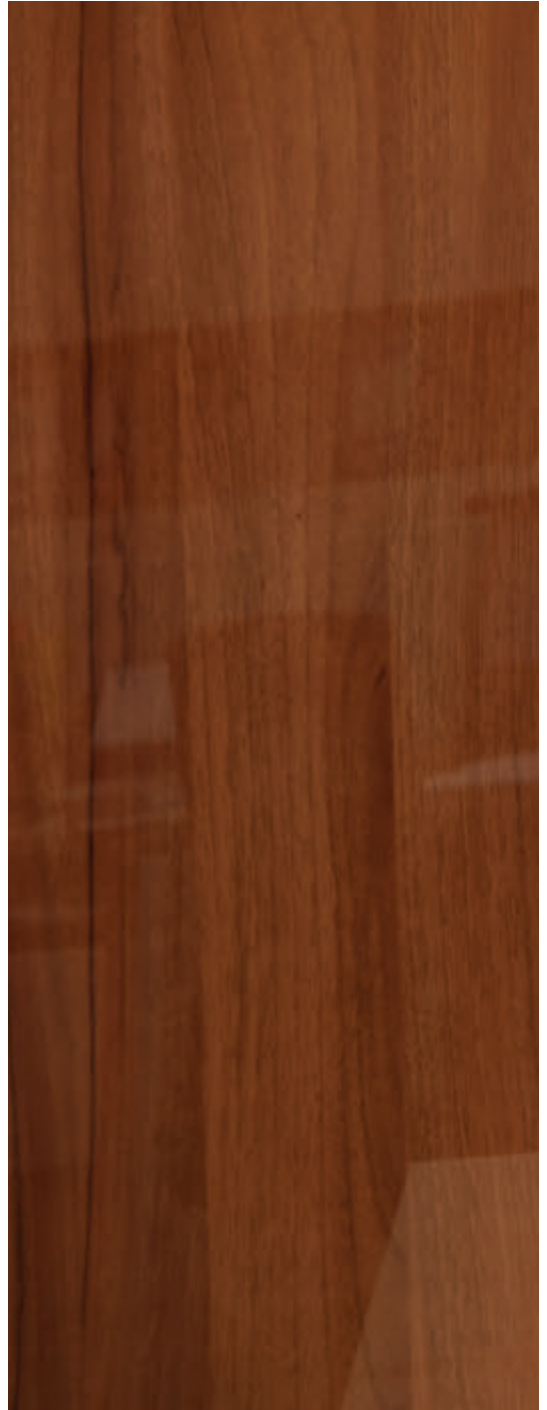


ARC 77 NEW

Canyon Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 93 NEW

Gold Noce Lyon

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance





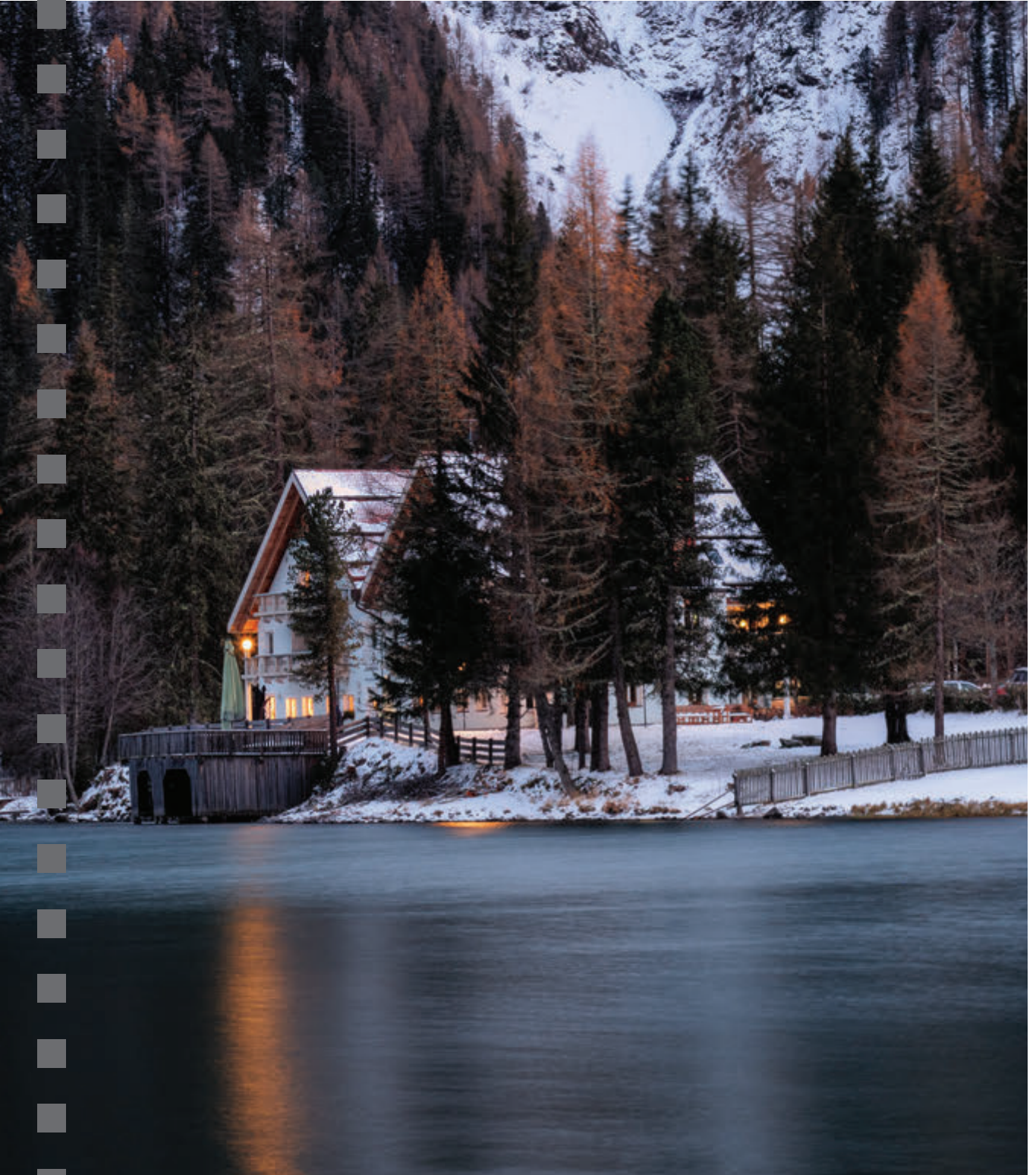
ARC 86 NEW

Neo Fine Walnut

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance







ARC 79 NEW

Tokaj Lime

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



PARC 61

Ash Brown

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain

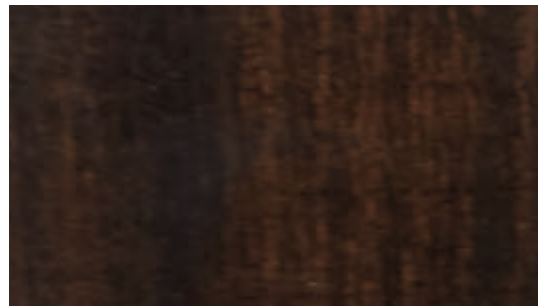


PARC 21

Oak

Size: 1.220 x 2.440 x 1,0 mm

Made in EU



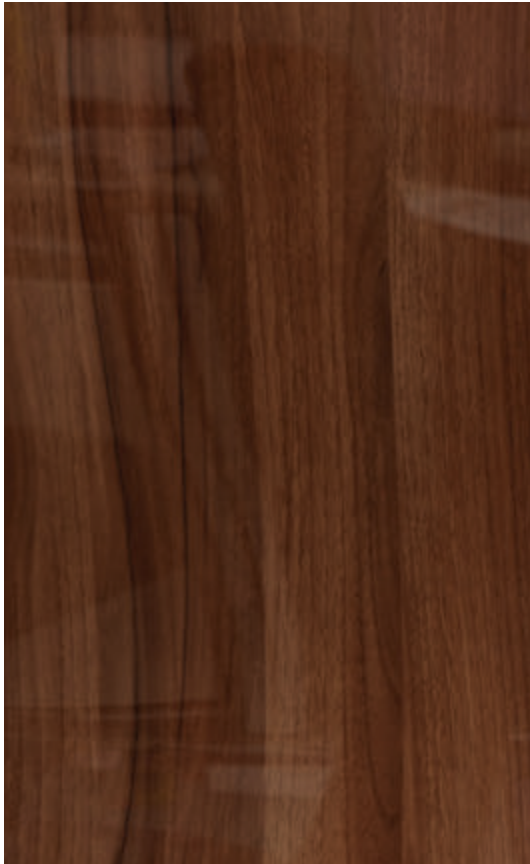
PARC 09

Oak

Size: 1.220 x 2.440 x 1,0 mm

Made in EU





ARC 92 NEW

Dark Noce Lyon

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



ARC 94 NEW

Noce Lyon

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



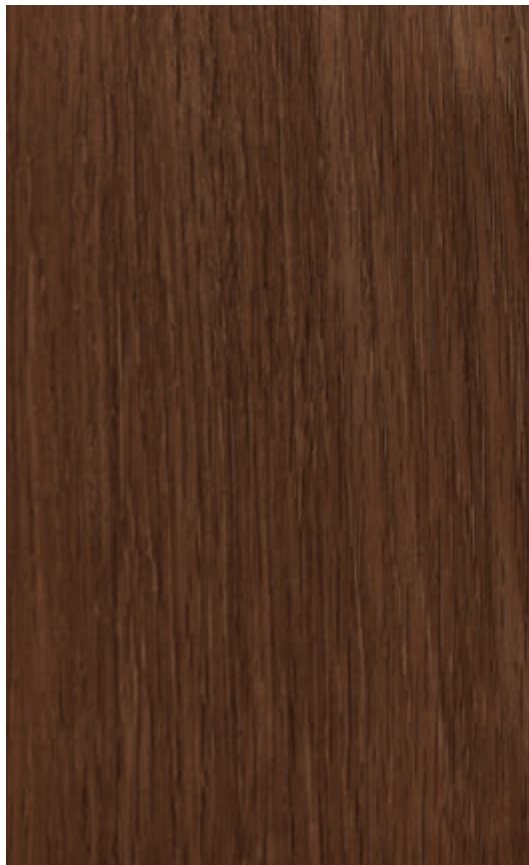


ARC 89 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance

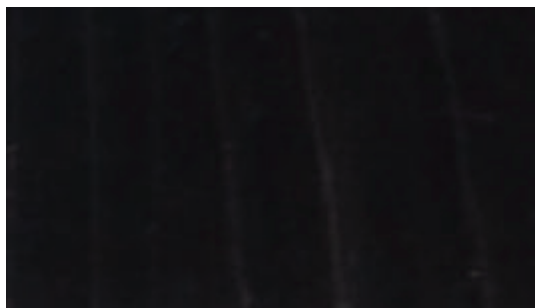


ARC 90 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance

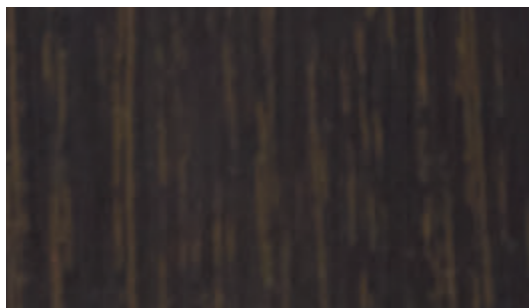


PARC 36

Black Wood

Size: 1.220 x 2.440 x 0,95 mm

Made in Spain



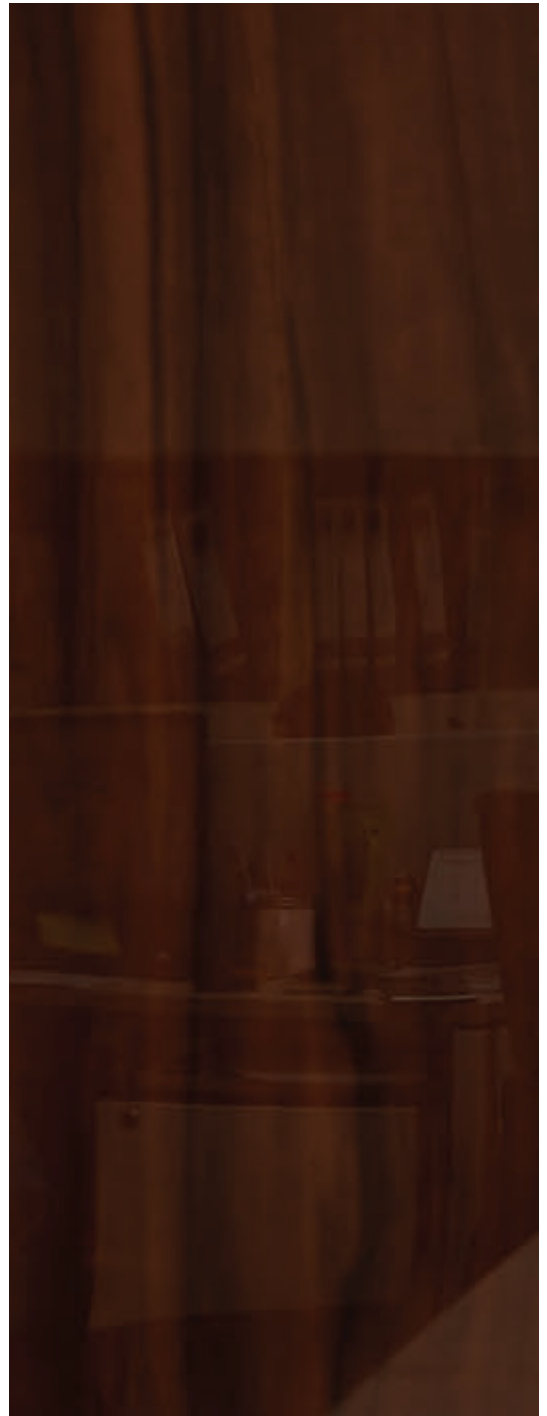
PARC 62

Ash Black

Size: 1.220 x 2.440 x 0,95 mm

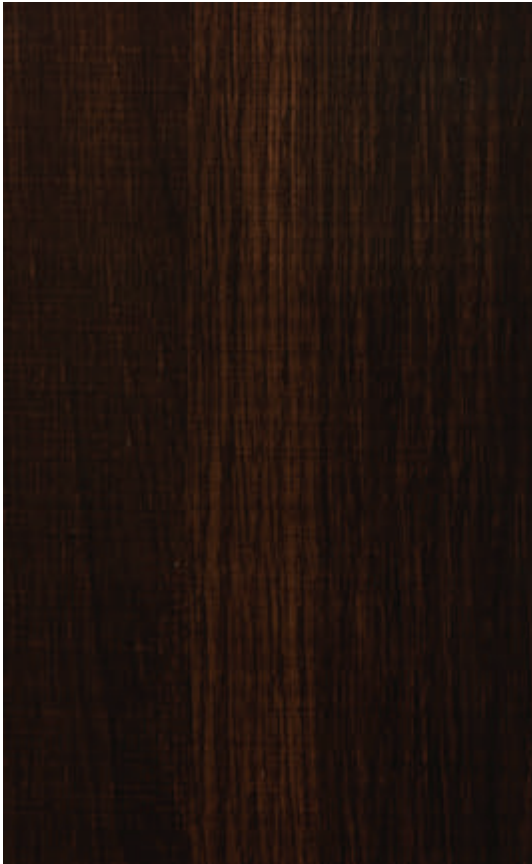
Made in Spain





ARC 96 NEW
English Walnut
Size: 1.220 x 2.440 x 0,95 mm
High Scratch Resistance





ARC 87 NEW

Oak

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance



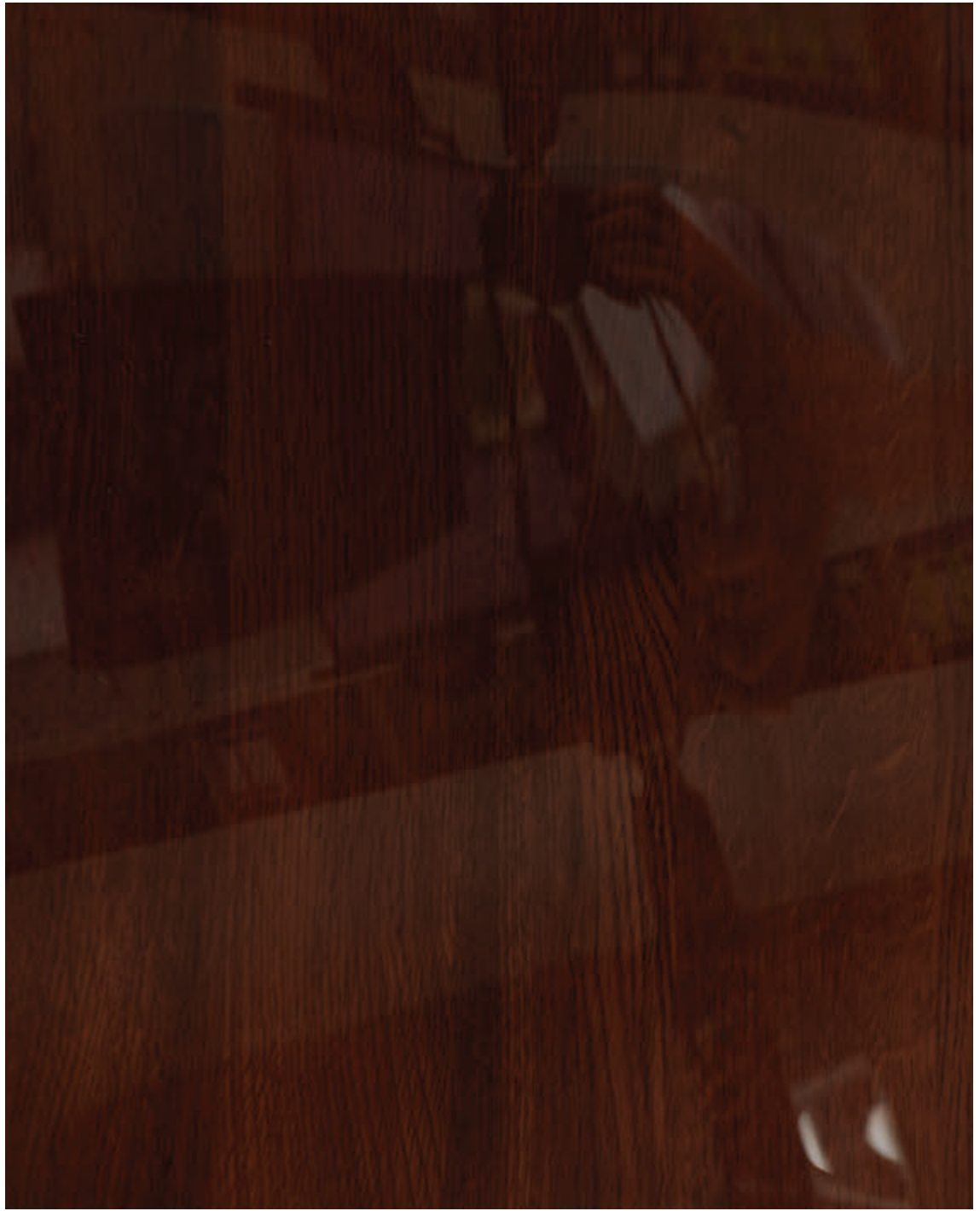
ARC 81 NEW

Tiera Elm

Size: 1.220 x 2.440 x 0,95 mm

High Scratch Resistance





ARC 74 

Oak

Size: 1,220 x 2,440 x 0,95 mm

High Scratch Resistance



Index

No.	Code	Description	Size	Page
01	ARC 73	Sonoma Oak	1.220 x 2.440 x 0,95 mm	26
02	ARC 74	Oak	1.220 x 2.440 x 0,95 mm	35
03	ARC 75	Oak	1.220 x 2.440 x 0,95 mm	22
04	ARC 76	Oak	1.220 x 2.440 x 0,95 mm	26
05	ARC 77	Canyon Oak	1.220 x 2.440 x 0,95 mm	27
06	ARC 78	Chocolate Oak	1.220 x 2.440 x 0,95 mm	26
07	ARC 79	Tokaj Lime	1.220 x 2.440 x 0,95 mm	30
08	ARC 80	Sienna Teak	1.220 x 2.440 x 0,95 mm	25
09	ARC 81	Tiera Elm	1.220 x 2.440 x 0,95 mm	34
10	ARC 82	Oak	1.220 x 2.440 x 0,95 mm	24
11	ARC 83	Dark Concrete	1.220 x 2.440 x 0,95 mm	15
12	ARC 84	Light Concrete	1.220 x 2.440 x 0,95 mm	15
13	ARC 85	Goiabao	1.220 x 2.440 x 0,95 mm	23
14	ARC 86	Neo Fine Walnut	1.220 x 2.440 x 0,95 mm	28
15	ARC 87	Oak	1.220 x 2.440 x 0,95 mm	34
16	ARC 88	Oak Santana	1.220 x 2.440 x 0,95 mm	23
17	ARC 89	Oak	1.220 x 2.440 x 0,95 mm	32
18	ARC 90	Oak	1.220 x 2.440 x 0,95 mm	32
19	ARC 91	Oak	1.220 x 2.440 x 0,95 mm	24
20	ARC 92	Dark Noce Lyon	1.220 x 2.440 x 0,95 mm	31
21	ARC 93	Gold Noce Lyon	1.220 x 2.440 x 0,95 mm	27
22	ARC 94	Noce Lyon	1.220 x 2.440 x 0,95 mm	31
23	ARC 95	Walnut	1.220 x 2.440 x 0,95 mm	25
24	ARC 96	English Walnut	1.220 x 2.440 x 0,95 mm	33
25	EARC 11	Arctic	1.220 x 2.440 x 0,8 mm/1.220 x 2.800 x 0,8 mm	9
26	EARC 12 N	Vanilla	1.220 x 2.440 x 0,95 mm	12
27	EARC 13	Sand	1.220 x 2.440 x 0,95 mm	12
28	EARC 14	Cherry	1.220 x 2.440 x 1 mm	7
29	EARC 16	Slate	1.220 x 2.440 x 1,0 mm	14
30	EARC 17	Champagne	1.220 x 2.440 x 1,0 mm	19
31	EARC 18	Silver	1.220 x 2.440 x 1,0 mm	18
32	EARC 32	Graphite	1.220 x 2.440 x 1,0 mm	19
33	EARC 42	Alabaster Velvet	1.220 x 2.440 x 1 mm	9
34	EARC 71	Brillant Pearl	1.220 x 2.440 x 1,0 mm	18
35	EARC 72	Galactic	1.220 x 2.440 x 1,0 mm	19
36	PARC 01	White	1.220 x 2.440 x 0,95 mm/1.220 x 2.800 x 0,95 mm	9
37	PARC 02	Black	1.220 x 2.440 x 0,95 mm	14
38	PARC 03	Wine	1.220 x 2.440 x 0,95 mm	7
39	PARC 04	Brown	1.220 x 2.440 x 0,95 mm	14
40	PARC 05	Cappuccino	1.220 x 2.440 x 0,95 mm	13
41	PARC 06	Green Pistachio	1.220 x 2.440 x 0,95 mm	6

Index

No.	Code	Description	Size	Page
42	PARC 07	Light Wood Zeb	1.220 x 2.440 x 0,95 mm	24
43	PARC 08	Dark Wood Zeb	1.220 x 2.440 x 0,95 mm	24
44	PARC 09	Oak	1.220 x 2.440 x 1,0 mm	30
45	PARC 10 N	White Pearl	1.220 x 2.440 x 0,95 mm	9
46	PARC 19	Oak	1.220 x 2.440 x 1,0 mm	26
47	PARC 20	Oak	1.220 x 2.440 x 1,0 mm	27
48	PARC 21	Oak	1.220 x 2.440 x 1,0 mm	30
49	PARC 22	Violet	1.220 x 2.440 x 0,95 mm	7
50	PARC 23	Orange	1.220 x 2.440 x 0,95 mm	7
51	PARC 24	Metallic Grey	1.220 x 2.440 x 0,95 mm	18
52	PARC 25	Brushed Alu	1.220 x 2.440 x 0,95 mm	18
53	PARC 26	Brushed Anthracite	1.220 x 2.440 x 0,95 mm	19
54	PARC 28	White (Anti-Scratch Resistance)	1.220 x 2.440 x 0,7 mm	12
55	PARC 30	Grey (Anti-Scratch Resistance)	1.220 x 2.440 x 0,7 mm	12
56	PARC 35	Dark Noce Lyon	1.220 x 2.440 x 0,95 mm	23
57	PARC 36	Black Wood	1.220 x 2.440 x 0,95 mm	32
58	PARC 41	Yellow	1.220 x 2.440 x 0,95 mm	6
59	PARC 43	Green	1.220 x 2.440 x 0,95 mm	6
60	PARC 48	Bone	1.220 x 2.440 x 0,95 mm	10
61	PARC 49	Vanilla Cream	1.220 x 2.440 x 0,95 mm	10
62	PARC 50	Grey	1.220 x 2.440 x 0,95 mm	12
63	PARC 51	Misty	1.220 x 2.440 x 0,95 mm	13
64	PARC 52	Mocca	1.220 x 2.440 x 0,95 mm	13
65	PARC 53	Chocolate	1.220 x 2.440 x 0,95 mm	14
66	PARC 54	Dusk	1.220 x 2.440 x 0,95 mm	14
67	PARC 55	Lima	1.220 x 2.440 x 0,95 mm	6
68	PARC 56	Valencia	1.220 x 2.440 x 0,95 mm	7
69	PARC 57	Rojo	1.220 x 2.440 x 0,95 mm	7
70	PARC 58	Navy	1.220 x 2.440 x 0,95 mm	6
71	PARC 59	Sea Blue	1.220 x 2.440 x 0,95 mm	6
72	PARC 60	Ash White	1.220 x 2.440 x 0,95 mm	23
73	PARC 61	Ash Brown	1.220 x 2.440 x 0,95 mm	30
74	PARC 62	Ash Black	1.220 x 2.440 x 0,95 mm	32
75	PARC 65	Butter Cream	1.220 x 2.440 x 0,95 mm	9
76	PARC 66	Macadamia	1.220 x 2.440 x 0,95 mm	10
77	PARC 67	Hazelnut	1.220 x 2.440 x 0,95 mm	10
78	PARC 68	Foggy Grey	1.220 x 2.440 x 0,95 mm	12
79	PARC 69	Metallic Light Blue	1.220 x 2.440 x 0,95 mm	18
80	PARC 70	Basalt	1.220 x 2.440 x 0,95mm	14
81	ZEN 01	Arctic	1.220 x 2.440 x 2 mm	8
82	ZEN 02	Glacier	1.220 x 2.440 x 2 mm	8